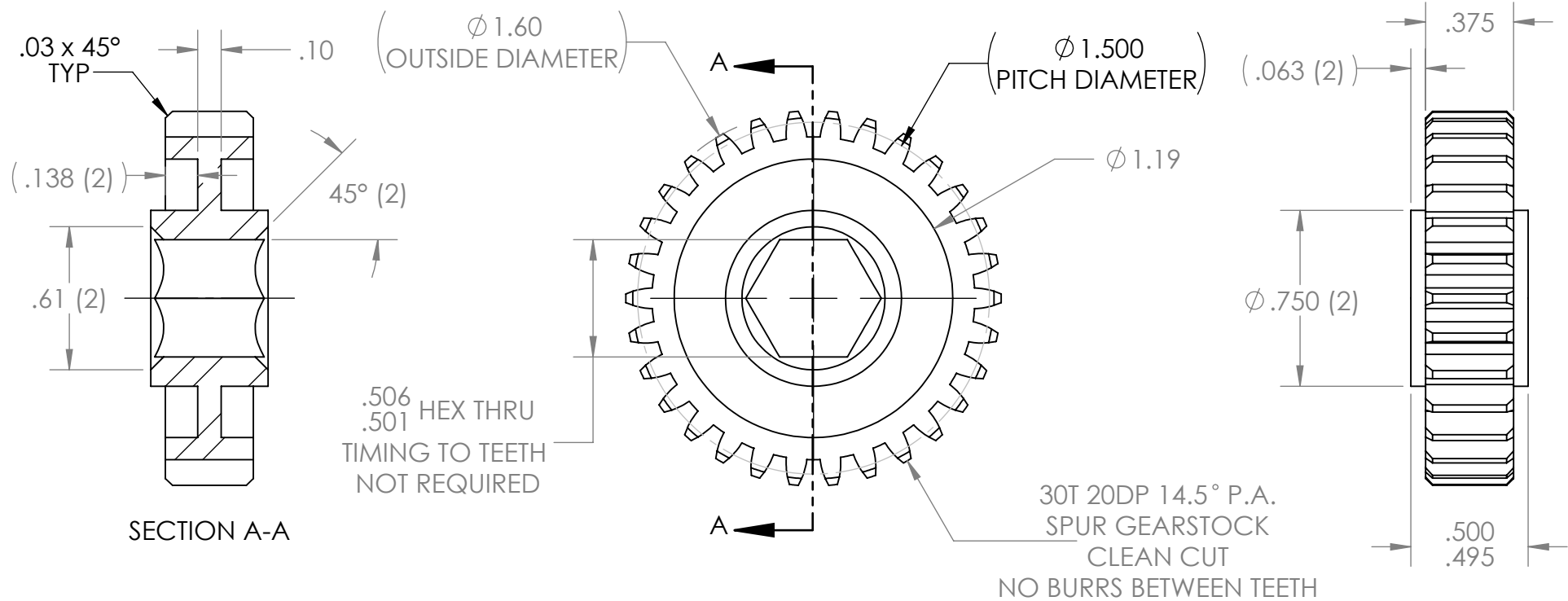


REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	12/2/2019	N. MASSOUDA
2	UPDATED TO AMDS-1	6/30/2022	T. JORGENSEN



*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***



UNLESS OTHERWISE SPECIFIED:		COMMENTS:					
DIMENSIONS ARE IN INCHES		DUAL DIMENSIONS ARE IN MILLIMETERS.					
TOLERANCES: FRACTIONAL ANGULAR: MACH ANGULAR: BEND ONE PLACE DECIMAL TWO PLACE DECIMAL THREE PLACE DECIMAL FOUR PLACE DECIMAL		BREAK ALL SHARP EDGES		TITLE: 30T 20DP 14.5PA 500IN HEX BORE GEAR			
±1/16 ±1° ±5° ±0.1 ±0.01 ±0.005 ±0.0005							
MATERIAL			NAME			DATE	
4140 STEEL		CHECKED	NM			6/30/22	
FINISH		ENG APPR.					
DEBURRED ZINC PLATED		MFG APPR.			SIZE	DWG. NO.	REV
					A	am-4215	2
DO NOT SCALE DRAWING		Q.A.			SCALE: 1.5:1WEIGHT:		SHEET 1 OF 1